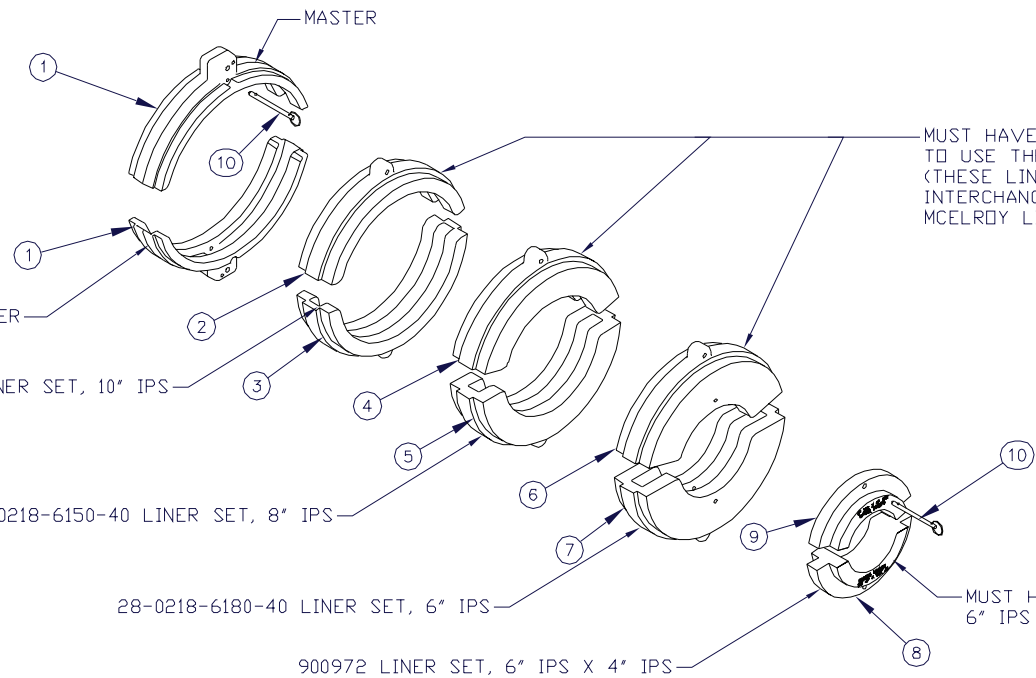


NOTES:  
1. FULL SET NUMBERS INCLUDE COMPLETE SET FOR FOUR CLAMPS.

ZONE		REV	DESCRIPTION	REVISIONS	DATE	APPROVED



900945 LINER SET, 14 IPS X 12 IPS MASTER

28-0218-6120-40 LINER SET, 10" IPS

28-0218-6150-40 LINER SET, 8" IPS

28-0218-6180-40 LINER SET, 6" IPS

900972 LINER SET, 6" IPS X 4" IPS

MUST HAVE MASTER TO USE THESE (THESE LINERS ARE INTERCHANGEABLE WITH MCELROY LINERS)

MUST HAVE 12" IPS MASTER AND 6" IPS TO USE THESE

SIZE	MAIN ASSEMBLY USAGE							SUB-ASSEMBLY USED ON			
	10CQ	20CQ	10EP	20EP	10HP	20HP	40	QTY	ASSEMBLY	QTY	ASSEMBLY
4	.	.	.	.	.	.	.	.	.	.	.
8	.	.	.	.	.	.	.	.	.	.	.
14	.	.	.	.	.	.	.	.	.	.	.
18	.	.	.	.	.	.	.	.	.	.	.
24	.	.	.	.	.	.	.	.	.	.	.
36	.	.	.	.	.	.	.	.	.	.	.

ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	900946	LINER, 14 IPS X 12 IPS, MASTER
2	1	28-8218-6130-20	LINER, UPPER, 12 IPS X 10 IPS, CF-618
3	1	28-8218-6140-20	LINER, LOWER, 12 IPS X 10 IPS, CF-618
4	1	28-8218-6160-20	LINER, UPPER, 12 IPS X 8 IPS, CF-618
5	1	28-8218-6170-20	LINER, LOWER, 12 IPS X 8 IPS, CF-618
6	1	28-8218-6190-20	LINER, UPPER, 12 IPS X 6 IPS, CF-618
7	1	28-8218-6200-20	LINER, LOWER, 12 IPS X 6 IPS, CF-618
8	1	900976	LINER, LOWER, 6" IPS X 4" IPS
9	1	900975	LINER, UPPER, 6" IPS X 4" IPS
10	2	00-4274-0430-00	PIN, QUICK RELEASE, .250 DIA X 3.00 GRIP

ALL DIMENSIONS ARE IN INCHES  
TOLERANCES  
FRACTIONS: ±1/16  
DECIMALS: ±.03 / .XX±.016 / .XX±.005  
ANGULARS: ±1°  
FINISH: 125

**CONNECTRA®**  
Simply fusion

414" LINER SET IPS NESTING

DRAWN: L. BROWN  
DATE: 10/25/06

APPR: . DATE: .  
CHECKED: . DATE: .

SIZE: 1/8" X 1/2" X 1/2" DWG NO: 900970 REV: .  
SCALE: . SHEET: 1 OF 1